



Connected Factories 2 CyberSecurity Expertise Sharing

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ConnectedFactories 2

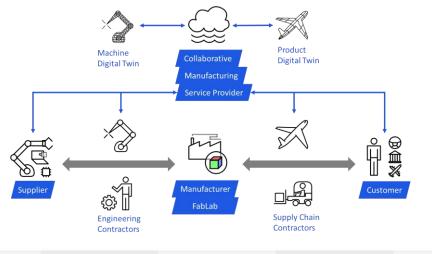






Collaborative Manufacturing ecosystem

- Title: SeCollA (Secure Collaborative Intelligent Industrial Assets)
- **Mission:** Bringing a higher level of security and safety to manufacturing industries of transport sectors towards a more digitalized and collaborative production and manufacturing techniques.
- **EC Call heading:** ICT8-2019 Security and resilience for collaborative manufacturing environments
- **Project duration:** 30 Months
- **Application sectors:**
 - Aerospace (Airbus)
 - Automotive (Continental)
 - Naval (Naval Group)
 - Collaborative Robots (Pal Robotics)





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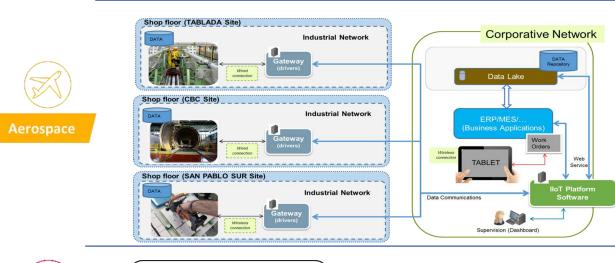


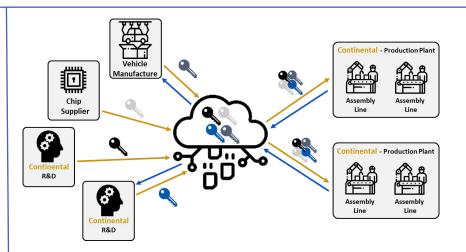






Challenging Pilots



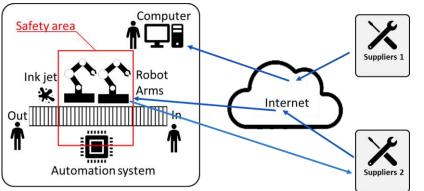


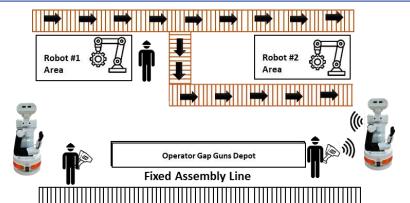


Automotive



Naval







Robotic



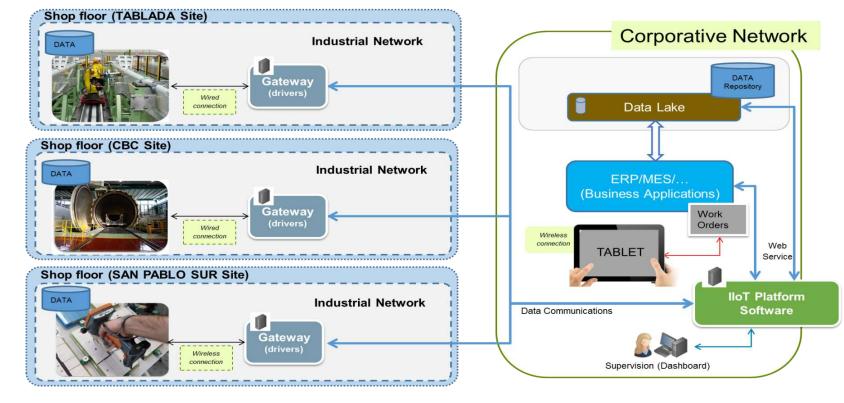


Aerospace Use-case



Secure Data Collection and Sharing across Manufacturing Factories

- Deployment of an Industrial IoT
 - Flexible management
 - Optimization of Manufacturing
- Analyse production data in near-real time
 - detect anomalies
 - raise meaningful alerts



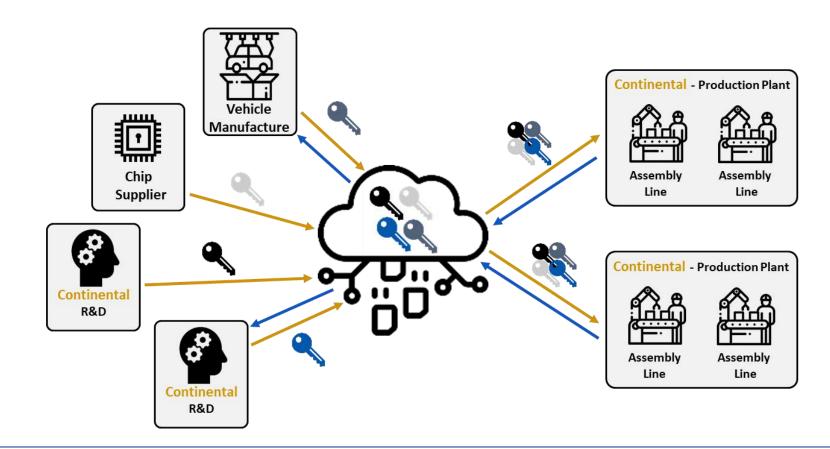


Automotive Use-Case



Multi-cloud environment for the sharing of product related security information

- Enable collaborative exchange of cryptographic materials across organizations
- Optimize productivity
- Enhance End2End security



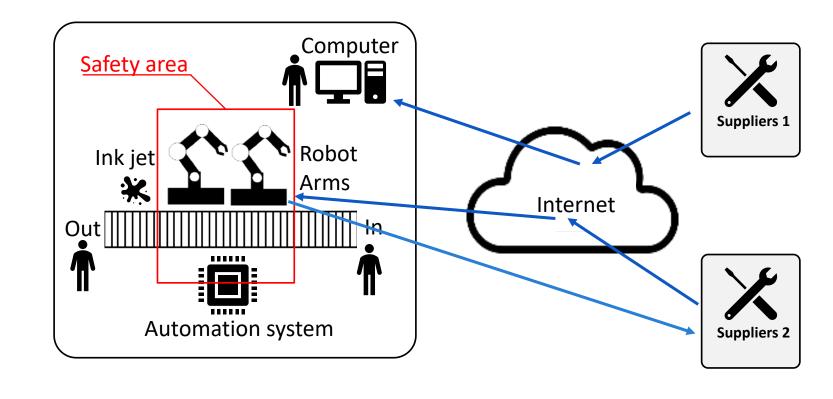


Maritime Factories



Secure Remote Diagnosis and Maintenance of Critical Industrial Assets

- Decrease yearly maintenance cost
- Decrease production loss reduction
- Increase machine availability rate
- Guarantee the security of remote accesses for Diagnosis and Maintenance





Cross-sectorial use case definition

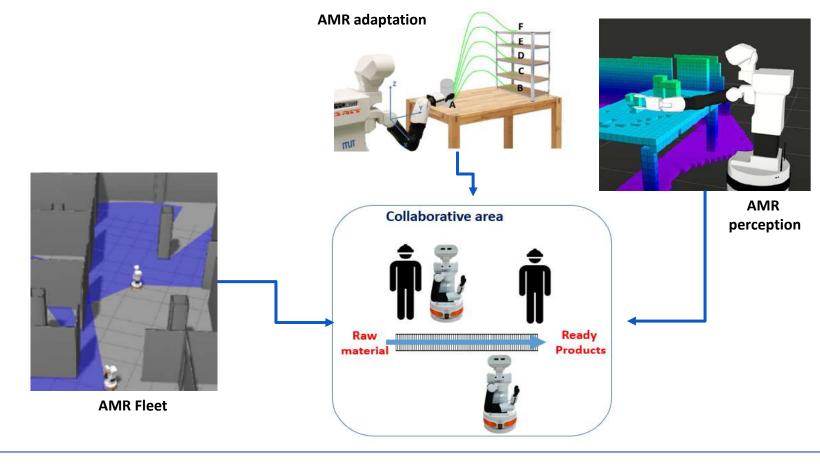


Robotic

Multi-robot human-machine collaboration in the shop floor

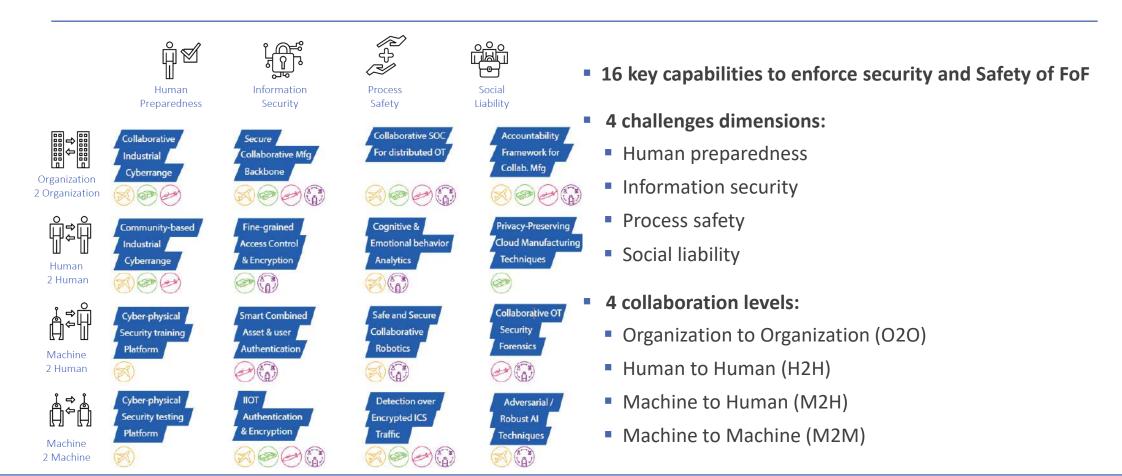
Allow a safe and secure deployment of AMR

- Logistic automation
- Lone worker protection
- Learning by demonstration





Project Key Capabilities



H2020 SeCollA

Secure Collaborative Intelligent **Industrial Assets**



Online - 20.01.2021

Feedback on Standardization activities





Our journey to standardization

Current State

- Screen relevant Standards
- Build a common understanding of standards ecosystem

Assessment

- Evaluate Alignment with Project Objectives
- Perform Gap analysis with respect to Pilots requirements

Target State

- Align project activities and development with current standards
- Identify potential contributions to standardization activities
- Share Project results with Standardization Bodies



280 Relevant Standards



A rich and complex Standards Landscape

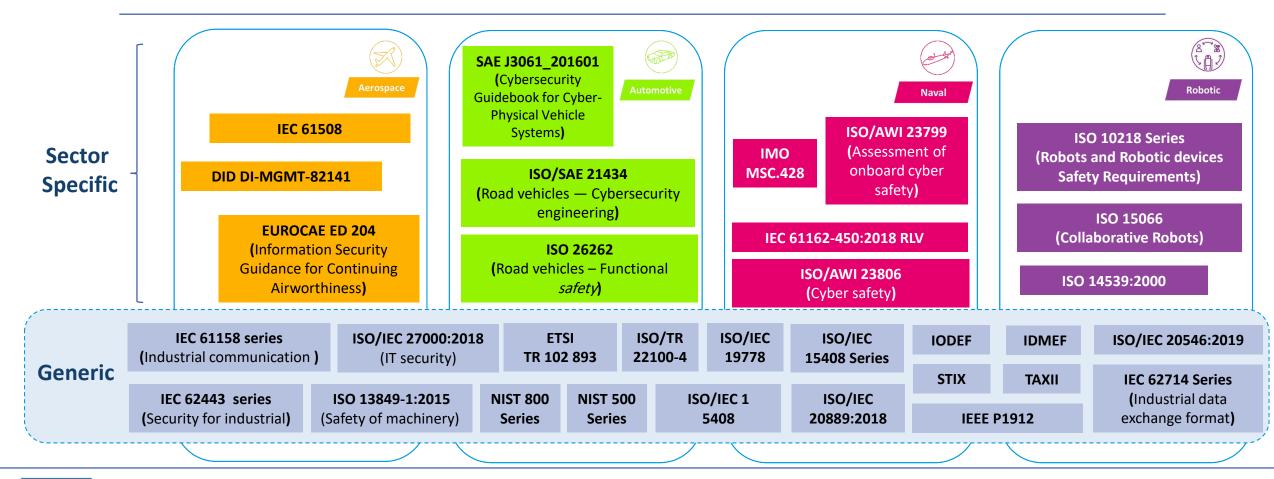
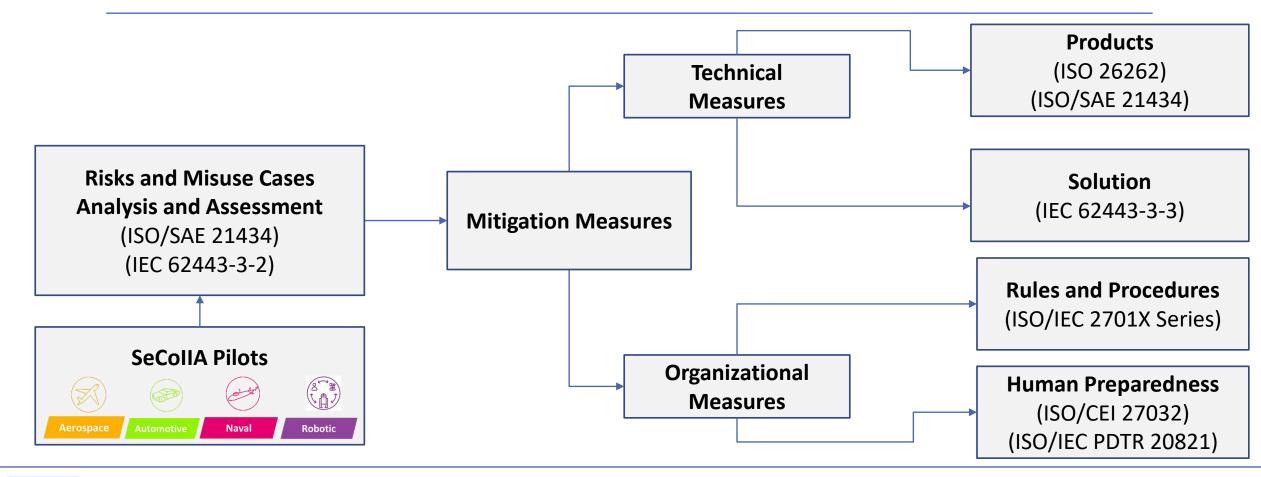
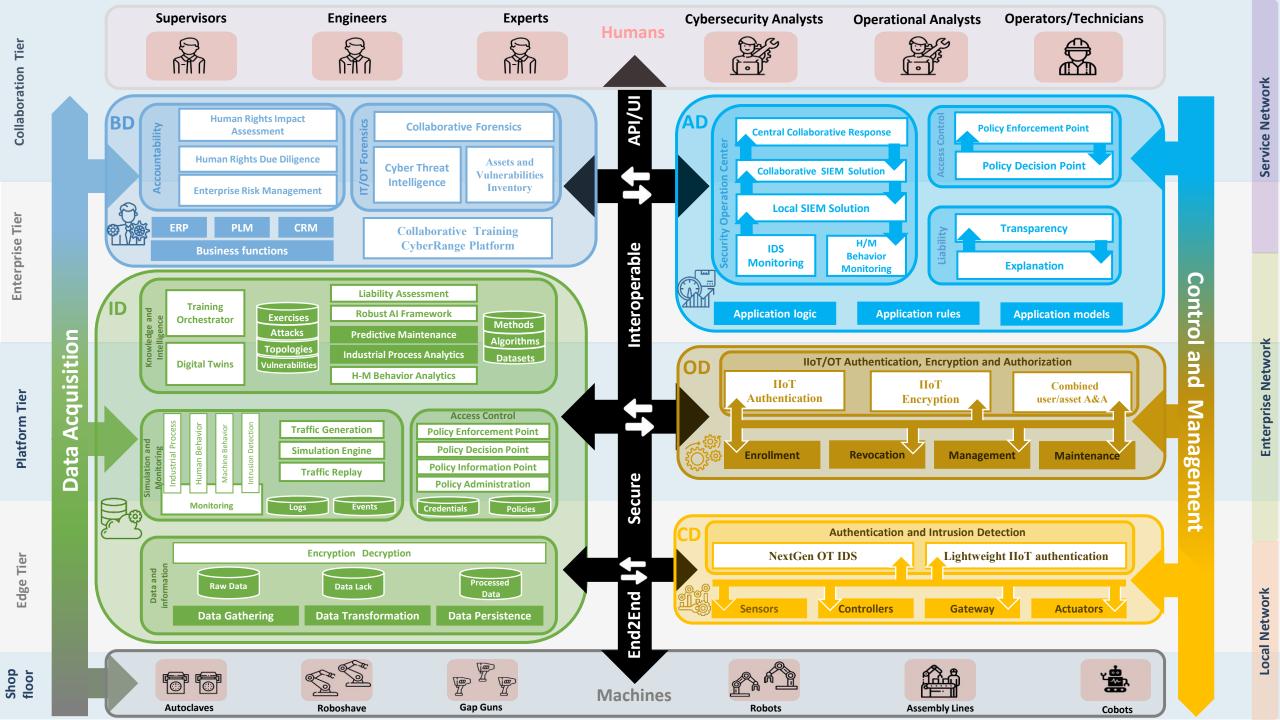






Illustration: Effective use of Standards in SeCollA







Findings and lessons learnt

DRIVERS

- Rich and complete standards landscape
- High overlap between standards which provides a consensual protection level
- Constant evolution of existing standards

GAPS

- Limited Interoperability
 - Focus: Technical and Semantic
- AI based (Zero-Touch) Manufacturing
 - Trustworthiness
 - Explanation
 - Certification
- Ethical and Legal dimensions are challenging
 - e.g. Collaborative Robotics
 - Accountability and due diligence
 - Collaborative forensics

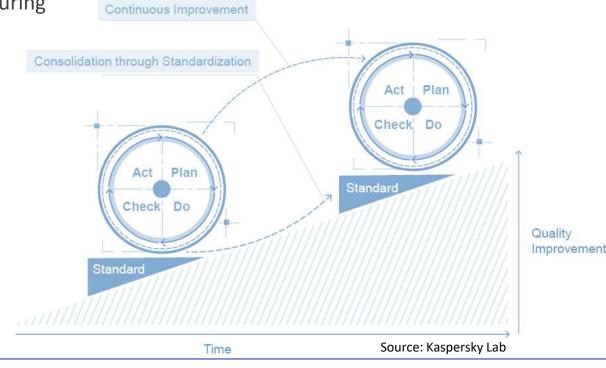


SeCollA potential contribution to standardization activities

Ongoing identification of potential contribution

- Reference Architecture for Secure Smart Collaborative Manufacturing
- Industrial Cybersecurity Training & Simulation
- Secure Cloud and Edge Manufacturing Backbone
- Collaborative security operations center
- Human rights and/or accountability Modelling
- Operational technology forensics
- Security guidelines for human-robot collaboration capacity
- Baseline security requirements for IIoT capacity
- Trustworthy AI
 - ISO/IEC NP TR 24028 trustworthiness in Artificial Intelligence

• ...







Concluding remarks

- Build a common understanding of standards ecosystem
 - Approaches, Concept, Challenges, Activities
- Accelerate and widen the adoption of cybersecurity standards in digital manufacturing
 - Align SeCollA project activities and developments with current standards
- Transfer relevant project results into standardization activities.
 - Ongoing identification of potential contributions.
 - Pave the way to new standards
 - Human rights, Accountability, Forensics, Artificial Intelligence, Cyber Training, etc.

























Thank you! Https://secoiia.eu

CF Standards Analysis (see excel to complete)



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Connected Fact	tories 2 CS & Privacy Standardiza	ation & Industr	y Standards												
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	NIST CSF	Χ				Х									
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NISTIR 8259	CS for IoT Device Manufacturers	Χ													
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GDPR		X							Х						
SBOM		X													
RIM		Х													
ENISA	IS & P standards for SME	X				Х									
	Procure Secure	X				Х									
OPC	IEC/TR 62541-2:2016	X				Х									
ISO/TC 262															
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CF Impact Analysis



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Connectivity	X		X	X			X	Х					Х	
ICS Systems	X		X					Χ					Х	
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Vulnerability Assessment	^													
Monitoring	X													
Digital Twin	X			X										
AR/VR 5G														
5G	X			X										
Time Series							X							
DCS							Х							
MES							X							
PLC							X							
ERP							^							
LIM														

Identifying cross project collaboration



Key Security developments of our Digital PlatformRobust	Willing to Share – Use other experiences of Digital Platforms (Y/N)	Willing to Share – Use other experiences of Security Practitioners (Y/N)
Access management		
Privileged access management (admin)		
Identity management		
Authentication – Authorization	Yes	
White Listing		
Root Access		
Security management principles		
Control measures		
Audit capabilities	Yes	
Reporting	Yes	
Incident Management	Yes	
Event Monitoring – Incident Monitoring - Reporting	Yes	
Encryption		
Key Management		
Privacy Enhancing Technologies		
Denial of Service		
Patch Management		
Over the Air Updates		
Embedded Security		
Integration		
Firewalling - Proxying		
Cloud Security Mechanisms : please specify		
Isolation		
Virtualization		
End to End Security		
TTP (Trusted Third Party): please specify		
DRM (Digital Rights Management)		
Robust AI based Security Solutions	Yes	
Other 2 : please specify		